

**PLAN TO SUCCESS, THE BOOK ON BUSINESS  
PLANNING (1)**

**Brook Heiden**

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### **50 Reasons Why Some Businesses Fail While Others Succeed**

While our president, Tim Berry, is fast working away on his new book, "The Plan- As-You-Go Business Plan." I wanted to remind people about Tim's last book.

## 50 Reasons Why Some Businesses Fail While Others Succeed

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