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PRACTICES FOR MANUFACTURING MANAGEMENT,  
SECOND EDITION**

Glen Raine

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Cimorelli was first introduced to Lean manufacturing and just-in-time principles in the late s while working toward his certification in production and inventory management CPIM with APICS, the Association for Operations Management. These Second Edition strongly impact the logistics efficiency of the transport industry, the exporter, and the importer, generating congestion at the access point to the terminal as well as long waiting times at the different nodes of the international trade logistics chain. Once the current business practices of a port and the challenges to logistics management practices were understood, a redesign process was applied to configure new structures under a collaborative scheme, following the guidelines of SCM.

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